

BEND-TECH SDS/2 Design Transfer Software

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Revision 4 | English

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Bend-Tech Software

SDS2 Design Transfer Software Revision 4

> English Original Instructions

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1. Introduction

Bend-Tech Design Transfer software allows the User to seamlessly transfer part design data from SDS/2 to Bend-Tech. Design Transfer works by extracting data from the SDS/2 design program and remodeling solids. Bend-Tech Design Transfer remodeling feature generates high-fidelity geometry, and facilitates improvements to the transfer workflow that benefit the fabricator.

2. Computer Requirements

The user will need the required supporting software in order to run Bend-Tech Design Transfer.

2.1 Supported Versions

As of November 2021 the only supported versions are 2018.08, 2020.04, and 2021.

3. Installation

The user will be required to install Bend-Tech Design Transfer software before beginning use.

The software should be installed to the computer running SDS/2. This may not be the Dragon computer.

3.1 Installation Process

On the computer where SDS/2 is installed, double click on the Bend-Tech icon labeled "Install." This will begin the SDS/2 installation procedure.

Click "Yes" to allow the software to make changes to the computer.

The Bend-Tech Design Transfer Setup will begin. Click through the series of installation popups.

In the SDS/2 Toolbar Configuration popup, choose the configuration(s) you wish to add the Design Transfer button to. Do this by highlighting the configuration and clicking "Add". If you do not know which configuration(s) you use, it is most likely MODELING-2020. Choose next.

Continue to click through the installation popups until installation is complete.

4. Installation Troubleshooting

The key to installing Bend-Tech SDS/2 Design Transfer is ensuring the user has the latest version of SDS/2 installed on the computer. If the latest version is not installed, the installer will prompt the User to update the software.

5. Opening the Application

With a project opened in SDS/2, at the top of the Detailing interface, choose the Bend-Tech Transfer icon.

In the part display interface, left click and hold, then drag the window to select the parts that will be exported to Bend-Tech. With the parts selected, click ENTER. A Bend-Tech Design Transfer interface will open.

If SDS/2 is installed on a server, the Design Transfer button may not appear in the software after installation. To manually install the Transfer Button see section 15.

6. User Interface

The parts that were highlighted in the SDS/2 Detailing interface will be shown in the Bend-Tech Design Transfer parts display.

6.1 Part Log

On the right-hand side of the interface, the Design Transfer software will display a Log of all the parts the Design Transfer Software imported from SDS/2.

Success - Parts that were successfully imported will be displayed in green. These are parts Bend-Tech software will recognize such as tube and pipe.

Failure - Parts that were not successfully imported will be displayed in red. These are parts that Bend-Tech does not recognize such as I-beam or fasteners.

6.2 Mouse Actions

Click and hold the scroll wheel, then drag the mouse to move the assembly.

Right click and hold, then move the mouse to rotate the parts.

7. Exporting Process

- 1. Select Transfer Tool button in SDS/2 UI
- 2. Select the items to export to the Transfer Tool
- 3. Click ENTER or right click and select OK
- 4. Warnings appear in yellow in the Data Grid. Warning parts require attention from the User to resolve. If the part seems OK, you may hit 'Ignore' with the warning part(s) selected and they will change to a 'Success'.
- 5. Fixable parts can be isolated with the 'Fix' filter.
- 6. Error Parts are highlighted Red and will not save.
- 7. Click SAVE. The software will save all parts under the 'Success' filter as an .enc file, or if 'Write Parts to Individual Files' was checked in settings all parts will be saved to the selected directory.

At the top left of the Bend-Tech Design Transfer interface, choose SAVE. This will export the parts/assembly as a file that can be imported to Bend-Tech software.

8. Transferring to Bend-Tech Software

8.1 Importing the Transfer File

After exporting the file as an .enc file. Open the Bend-Tech software and click IMPORT from the Main Task Menu. Select the .enc file and click OPEN.

This will load the part(s) into Bend-Tech's auto importer. Ensure any Temporary Material added by the import are made permanent. Go to the Material Library. Uncheck the Temporary Material checkbox for each imported material, and click SAVE.

Important

Manual Import options and tools are not available for transfer files.

Note

Transfer files can be quite large and can take a while to load.

8.2 Saving the File

Once the parts have been imported into Bend-Tech, they can be saved as nested projects. Select the parts from the import list and click NEST PART. Ensure that the selected parts use the same material size. This will load the selected parts into a new nesting project. Create a new nesting project for each material type. With the nesting project open, click SAVE or go to FILE > SAVE AS. Name the project and save it in an appropriate location.

9. Settings

Open the settings by clicking on the Settings button at the top left of the interface.

9.1 Directory Settings

The Directory is the default directory parts are saved to when you click Save. You may set this by clicking the Set button and navigating to the folder you want, and then clicking OK. Checking Open Directory on Save will open a file browser in the directory on a successful save.

9.2 Write Errors as Geometry

When an Warning/Error occurs the geometry of the part will be saved in the file. A part will not be created from this, but it will be transferred.

9.3 Straight Parts Only

Bends/Elbows will be thrown out completely, only straight sections will be processed. If you change this setting and click Save, it will prompt to re-analyze the data.

9.4 Write Piece Mark

Writing the Piece Mark will add the Piece Mark to each Part Name as a suffix. i.e. - Member HR01 with Material m001 m001 will now be HR01_m001. Without this checked, it will just be m001.

9.5 Write Parts to Individual Files

Parts can be written to individual files within a folder instead of being saved as a full assembly.

9.6 Display Settings

Under Part Visualization and Background Visualization are settings associated with the display. The Opaque<->Transparent slider sets the opacity of parts.

9.7 Software Version

In the lower right-hand corner of the settings window above Save is the Software Version.

10. Part Warning Logs

A Part Warning indicates there was a hole or solid that could not be rendered properly during the Design Transfer process.

Part Warning Log	Definition				
Could Not Generate Hole Model	If there is an issue generating a hole, the software will display a Could Not Generate Hole Model part warning. This indicates the hole may be of an invalid type. Valid types of holes are: • Standard Round • Oversized Round • Vent Drain • Short Slot • Long Slot • User Slot 1 • User Slot 2 Other types of holes will not get processed.				
Could Not Generate Solid Model	If there is an issue generating a smooth solid model the software will display a Could Not Generate Solid Model part warning. This is a non-fatal issue, but it may result in something unwanted.				

11. Failure Logs

A part failure log indicates there is an error in the geometry of the part, an error in the design or the software did not recognize the part as a solid.

Part Warning Log	Definition
There was an error retrieving the profile	The software will display this error if the part has an unsupported profile or if there was an issue with the profile.

There was an error creating the centerline	An error creating the centerline part failure typically occurs when importing a part made with Bend on Line/Bend on Radius, or a bend which only changes the model and does not have parts split between straights and elbows. Currently, Bend on Line and Bend on Radius are unsupported.
Unable to generate solid model	Occurs when there is a failure to create the solid model.
Unable to generate cut model	Occurs when there is a failure in Boolean cutting operations.

12. Progress Bar Notifications

Progress Bar Notifications inform the User regarding progress of software operations.

Progress Bar Notifications	Definition
Waiting to receive input	Design Transfer is waiting for the SDS/2 Parametric to transfer data. If many parts are selected, this process could take a while.
Importing Data	Design Transfer is reading and parsing the data transferred from the SDS/2 Parametric.
Input data contains no parts	The SDS/2 Parametric has transferred data, but no parts are contained within the data.
Analyzing	Data has been parsed, now consulting the data to create parts.
Creating Parts	Data analysis has finished, finalizing parts so the user can see log information and the solid model representations.

13. Progress Bar Errors

In some cases, Design Transfer progress will encounter an error. The Progress Bar will display the error for the User.

Progress Bar Errors	Definition
There was an error while analyzing the data	Parts were transferred via the Parametric, but some error occurred while analyzing those parts and yielded no results.
There was an error with the imported data	Occurs when the Parametric data is not in the correct format. This can occur if the Parametric and Design Transfer versions are out of sync.

14. Troubleshooting

In the event your Design Transfer software isn't working properly, follow these steps.

14.1 Install Microsoft Visual C++ Redistributable Package

Go to Microsoft's Latest Supported Visual C++ Downloads <u>page</u> and download the x64: vc_redist.x64.exe under Visual Studio 2015, 2017 and 2019. Close all applications, run the installer and restart your computer.

14.2 Verify/Install .Net Package 4.5

Verify the version of .Net your computer has installed is up to 4.5. If you don't have version 4.5, you can download the package from Microsoft <u>here</u>.

15. Manually Installing the Transfer Button

15.1 Installation for 2021

1. Select Utilities in the main window of SDS/2.

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2. Select Customize Interface.

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3. Select the role on the left you would like to add the button to. We are adding to Detailer(Modeling).

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4. Open the Launcher Manager.

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5. Click Add.



- 6. Fill out each field as follows:
 - Button text DesignTransfer
 - Hover text DesignTransfer
 - Script Navigate to the folder Design Transfer is installed to (default: C:/Program Files/ Bend-Tech DesignTransfer) and go into the Script folder. Select DesignTransfer.py
 - Small Icon Navigate to the folder Design Transfer is installed to, in the Script folder. Select Icon2.png.
 - Large Icon Navigate to the folder Design Transfer is installed to, in the Script folder. Select Icon1.png.

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7. Hit OK, then Close. You should be back to the Customize Interface window. Select Edit next to the Ribbon Configuration.

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8. Next to Page, select whichever menu you would like to add the button to. We are adding to Tools.

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9. Add a new Section.

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10. Rename the Section Bend-Tech.

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11. Under Menu item group, select Parametric Launchers.

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12. Click the + next to DesignTransfer.

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13. If the interface looks similar to the one shown here, go to File > Save, then File > Quit. Click OK.

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Your toolbar should now have the DesignTransfer button on it.

15.2 Installation for 2020 or Earlier

- 1. Open the Modeling window in SDS/2.
- 2. Go to Options > Toolbar Confinguration.



3. Click on Launcher Manager.

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4. Click Add.



5. Next to Script, click the dialog button.

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- 6. Navigate to the folder where the Bend-Tech Design Transfer software is installed. This will most likely be C:/Program Files/Bend-Tech DesignTransfer.
- 7. Go into the Script folder, and select DesignTransfer.py
- 8. Do the same for Small Icon, selecting Icon1.png.
- 9. Do again for Large Icon, selecting Icon2.png.
- 10. Click OK, and then Close.

11. Next to the Launcher Manager button, click on the drop down, and locate Parametric Launchers. A Design Transfer Button should be listed. Place this button in a convenient spot.



12. Click OK.



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